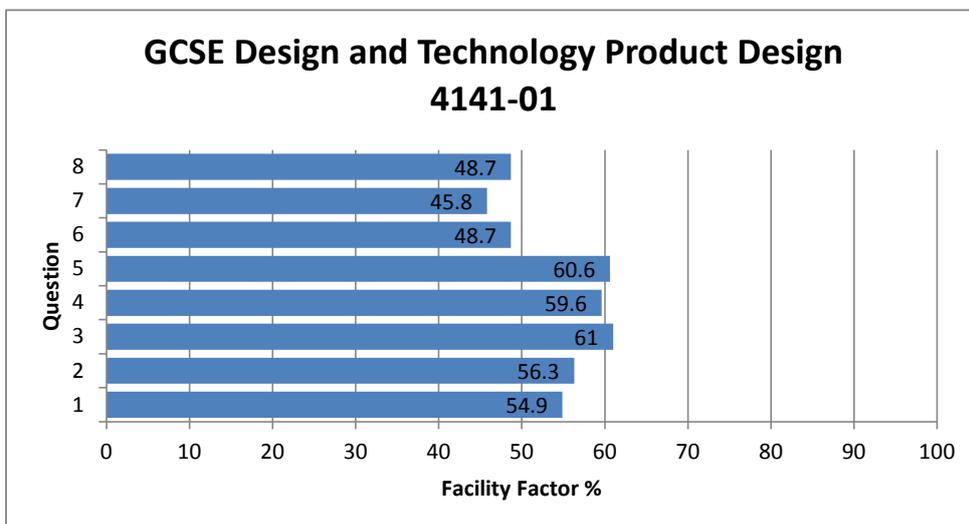


## GCSE Design and Technology Product Design 4141-01

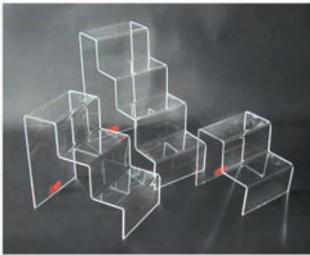
All Candidates' performance across questions

 Question Title	 N	 Mean	 SD	 Max Mark	 FF	 Attempt %
1	1981	8.2	3.3	15	54.9	99.8
2	1981	5.6	2.3	10	56.3	99.8
3	1981	6.1	2.1	10	61	99.8
4	1981	14.9	4.6	25	59.6	99.8
5	1981	6.1	2.1	10	60.6	99.8
6	1981	7.3	3.1	15	48.7	99.8
7	1981	9.2	3.8	20	45.8	99.8
8	1981	7.3	3.1	15	48.7	99.8



6. This question is about Materials and Components. It is worth a total of 15 marks.

- (a) For **each** of the products shown in the table below **underline** the correct material and the correct classification for the material you have chosen. 4 × [1]  
An example has been done for you.

<i>Product</i>	<i>Material</i>	<i>Classification</i>
 <b>Water Bottle</b>	HIPs <u>PET</u> HDPE	<u>Thermoplastic</u>  Thermosetting Plastic
 <b>Torch</b>	Cast Iron Copper Aluminium	Ferrous Metal  Non-Ferrous Metal
 <b>Display stands</b>	Acrylic Epoxy Resin Melamine Formaldehyde	Thermoplastic  Thermosetting Plastic

- (b) Explain why acrylic is a suitable material for the external signage of a shop. [3]

.....

.....

.....

.....

- (c) (i) The spoon pictured below has been modified using a smart material. Name the smart material that has been used. [1]



Name: .....

- (ii) Explain the properties of the above named smart material that make it suitable when developing the shape of the spoon handle. [3]

.....  
.....  
.....  
.....

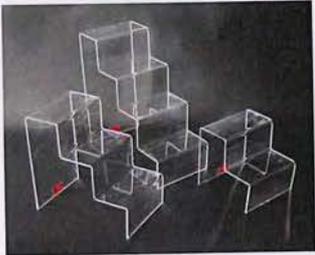
- (d) Describe **one** advantage and **one** disadvantage to the designer, when using blue modelling foam to create a block model prototype such as the computer mouse model pictured below. [4]



.....  
.....  
.....  
.....  
.....

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An example has been done for you.

Product	Material	Classification
 <b>Water Bottle</b>	HIPs <u>PET</u> <u>HDPE</u>	<u>Thermoplastic</u> <u>Thermosetting Plastic</u>
 <b>Torch</b>	Cast Iron Copper <u>Aluminium</u>	Ferrous Metal <u>Non-Ferrous Metal</u>
 <b>Display stands</b>	<u>Acrylic</u> Epoxy Resin Melamine Formaldehyde	<u>Thermoplastic</u> Thermosetting Plastic

- (b) Explain why acrylic is a suitable material for the external signage of a shop. [3]

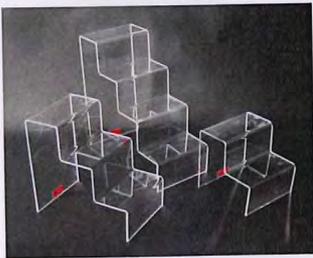
because it is tough and can be  
shaped easily for different shaped  
signs and is cheap to make for  
signs



6. This question is about Materials and Components. It is worth a total of 15 marks.

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*An example has been done for you.*

4

<b>Product</b>	<b>Material</b>	<b>Classification</b>
 <b>Water Bottle</b>	HIPs <u>PET</u> <u>HDPE</u>	<u>Thermoplastic</u>  <u>Thermosetting Plastic</u>
 <b>Torch</b>	Cast Iron Copper <u>Aluminium</u>	Ferrous Metal  <u>Non-Ferrous Metal</u>
 <b>Display stands</b>	<u>Acrylic</u> Epoxy Resin Melamine Formaldehyde	<u>Thermoplastic</u>  Thermosetting Plastic

- (b) Explain why acrylic is a suitable material for the external signage of a shop. [3]

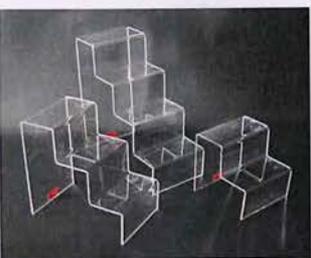
because it is tough and can be shaped easily for different shaped signs and is cheap to make for signs





6. This question is about Materials and Components. It is worth a total of 15 marks.

- (a) For **each** of the products shown in the table below **underline** the correct material and the correct classification for the material you have chosen. 4 × [1]  
An example has been done for you.

Product	Material	Classification
 <b>Water Bottle</b>	HIPs <u>PET</u> HDPE	<u>Thermoplastic</u>  Thermosetting Plastic
 <b>Torch</b>	<u>Cast Iron</u> Copper Aluminium	<u>Ferrous Metal</u>  Non-Ferrous Metal
 <b>Display stands</b>	<u>Acrylic</u> Epoxy Resin Melamine Formaldehyde	Thermoplastic  <u>Thermosetting Plastic</u>

- (b) Explain why acrylic is a suitable material for the external signage of a shop. [3]

Because it is cheap, it is easy to change its  
 shape and mould, and you can do a lot to  
 it, and it is quite strong

- (c) (i) The spoon pictured below has been modified using a smart material. Name the smart material that has been used. [1]



Name: Thermoplastic

Thermosetting  
plastic

- (ii) Explain the properties of the above named smart material that make it suitable when developing the shape of the spoon handle. [3]

it is easy to mould, which makes it  
easier to make into a shape to fit easily  
into any hand

- (d) Describe **one** advantage and **one** disadvantage to the designer, when using blue modelling foam to create a block model prototype such as the computer mouse model pictured below. [4]



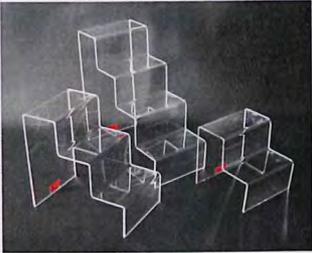
One advantage is that it is easy to change  
the shape of it, and make different patterns  
on it. A disadvantage is that it may not  
always be a true representation, and might not  
show ~~on~~ marks because it is too dark

6. This question is about Materials and Components. It is worth a total of 15 marks.

- (a) For **each** of the products shown in the table below **underline** the correct material and the correct classification for the material you have chosen. 4 × [1]  
*An example has been done for you.*

3



Product	Material	Classification
 <b>Water Bottle</b>	HIPs <u>PET</u> HDPE	<u>Thermoplastic</u>  Thermosetting Plastic
 <b>Torch</b>	<u>Cast Iron</u> Copper Aluminium	<u>Ferrous Metal</u>  Non-Ferrous Metal
 <b>Display stands</b>	<u>Acrylic</u> Epoxy Resin Melamine Formaldehyde	Thermoplastic  <u>Thermosetting Plastic</u>

- (b) Explain why acrylic is a suitable material for the external signage of a shop. [3]

Because it is cheap, it is easy to change its shape and mould, and you can do a lot to it, and it is quite strong



- (c) (i) The spoon pictured below has been modified using a smart material. Name the smart material that has been used. [1]



Name: Thermoplastic

Thermo setting plastic

- (ii) Explain the properties of the above named smart material that make it suitable when developing the shape of the spoon handle. [3]

it is easy to mould, which makes it easier to make into a shape to fit easily into any hand

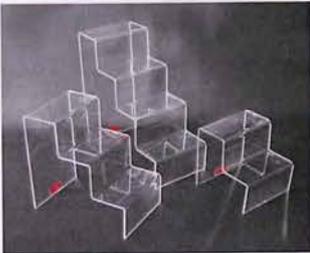
- (d) Describe **one** advantage and **one** disadvantage to the designer, when using blue modelling foam to create a block model prototype such as the computer mouse model pictured below. [4]



One advantage is that it is easy to change the shape of it, and make different patterns on it. A disadvantage is that it may not always be a true representation, and might not show ~~on~~ marks because it is too dark

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 <b>Display stands</b>	<u>Acrylic</u> Epoxy Resin Melamine Formaldehyde	<u>Thermoplastic</u>  Thermosetting Plastic

- (b) Explain why acrylic is a suitable material for the external signage of a shop. [3]

Acrylic is ~~suitable~~ a suitable material because  
 it's hard & so it won't break that  
 easy it's strong & so it will last ~~also it's~~  
 for a long time

- (c) (i) The spoon pictured below has been modified using a smart material. Name the smart material that has been used. [1]



Name: Polyurthane

- (ii) Explain the properties of the above named smart material that make it suitable when developing the shape of the spoon handle. [3]

Because it's a solid and a strong material  
also ~~because it's~~ because it's ~~proven to~~ a  
smart material the spoon handle will not  
get hot and ~~it~~ will not burn you.

- (d) Describe **one** advantage and **one** disadvantage to the designer, when using blue modelling foam to create a block model prototype such as the computer mouse model pictured below. [4]

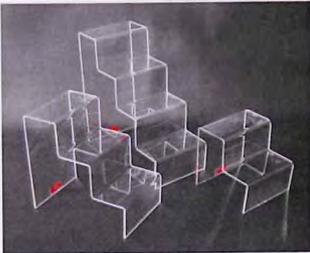


An advantage to using modelling foam is  
that it's easy to mould ~~and~~ so you  
could put detail in. A disadvantage is that  
it's not very strong so it could break  
very easily.

6. This question is about Materials and Components. It is worth a total of 15 marks.

- (a) For **each** of the products shown in the table below **underline** the correct material and the correct classification for the material you have chosen. 4 × [1]  
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4

<b>Product</b>	<b>Material</b>	<b>Classification</b>
 <b>Water Bottle</b>	HIPs <u>PET</u> HDPE	<u>Thermoplastic</u>  Thermosetting Plastic
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Acrylic is ~~suitable~~ a suitable material because  
 it's hard & so it won't break that  
 easy it's strong & so it will last ~~also it~~  
 for a long time



- (c) (i) The spoon pictured below has been modified using a smart material. Name the smart material that has been used. [1]



Name: Polyurthane

- (ii) Explain the properties of the above named smart material that make it suitable when developing the shape of the spoon handle. [3]

Because it's a solid and a strong material also because it's ~~permanent~~ a smart material the spoon handle will not get hot and will not burn you.

- (d) Describe **one** advantage and **one** disadvantage to the designer, when using blue modelling foam to create a block model prototype such as the computer mouse model pictured below. [4]



An advantage to using modelling foam is that it's easy to mould ~~and~~ so you could put detail in. A disadvantage is that it's not very strong so it could break very easily.

Examiner only



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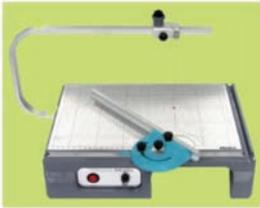


4

9

7. This question is about Tools, Equipment and Making. It is worth a total of 20 marks.

(a) Complete the table by inserting the correct name for **each** piece of equipment and describe its use.

<b>Machine/Equipment</b>	<b>Use</b>
<p><b>A</b></p>  <p>Name: ..... [1]</p>	<p>.....</p> <p>.....</p> <p>..... [2]</p>
<p><b>B</b></p>  <p>Name: ..... [1]</p>	<p>.....</p> <p>.....</p> <p>..... [2]</p>
<p><b>C</b></p>  <p>Name: <b>Hot Wire Cutter</b></p>	<p>.....</p> <p>.....</p> <p>..... [2]</p>

(b) State **three** safety precautions you should observe when using machine **B** pictured above. 3 × [1]

Precaution 1: .....

Precaution 2: .....

Precaution 3: .....



(d) Explain how testing a prototype before production can impact on the eventual success of a product. [3]

Examiner  
only

.....

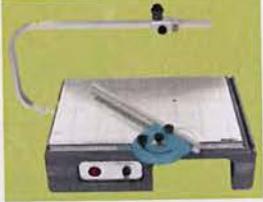
.....

.....

.....

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(a) Complete the table by inserting the correct name for **each** piece of equipment and describe its use.

Machine/Equipment	Use
<p><b>A</b></p>  <p>Name: <u>linebender</u> [1]</p>	<p>used to heat plastics in certain lines and then bend the plastic when heated [2]</p>
<p><b>B</b></p>  <p>Name: <u>Scroll saw</u> [1]</p>	<p>used to cut wood and plastic cut out shapes and a <del>step</del> squiggly lines [2]</p>
<p><b>C</b></p>  <p>Name: <b>Hot Wire Cutter</b></p>	<p>used to cut foam blue modeling foam polystyrene gives clean cut and can cut any shape or line [2]</p>

(b) State **three** safety precautions you should observe when using machine **B** pictured above. 3 × [1]

- Precaution 1: tie long hair back
- Precaution 2: wear safety glasses
- Precaution 3: tuck tie in ~~is~~ w. loose clothing in

- (c) The image below shows an acrylic bottle rack. Use **notes** and **sketches** to describe in detail the main stages for manufacturing the bottle rack. The first stage has been done for you. [6]



**Stage 1:** Create male and female moulds out of a ridged, heat proof material.

Stage 2: Rack acrylic for where to heat up

Stage 3: Use line bender to heat the acrylic.

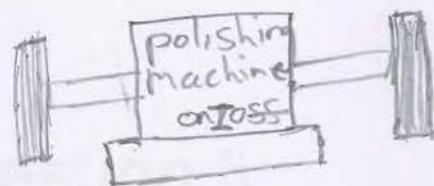
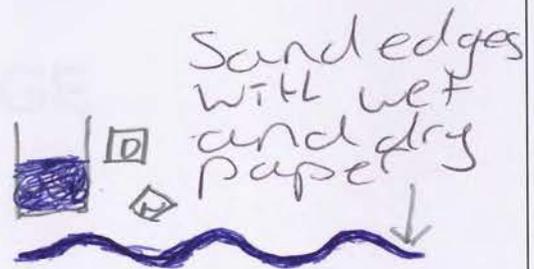
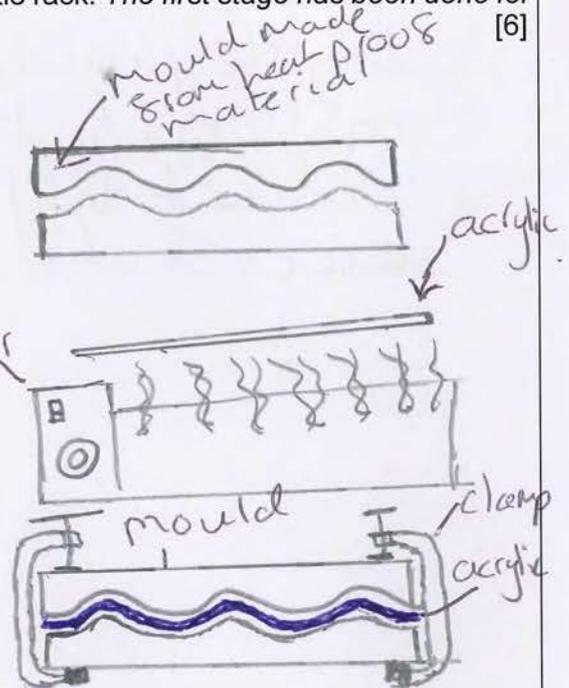
Stage 4: wearing gloves place hot acrylic into mould.

Stage 5: Clamp moulds to acrylic and let the acrylic cool.

Stage 6: Take acrylic out of mould.

Stage 7: using wet and dry paper sand edges of acrylic to get the little scratches out.

Stage 8: polish acrylic and put the pieces together.



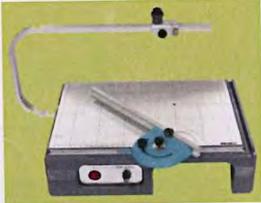
polish acrylic and put pieces together

- (d) Explain how testing a prototype before production can impact on the eventual success of a product. [3]

testing the prototype can help decide if things need to be changed or if the product will sell and how successful it will be.

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<p><b>C</b></p>  <p>Name: <b>Hot Wire Cutter</b></p>	<p>used to cut foam blue modeling foam polystyrene gives clean cut and can cut any shape or line [2]</p>

(b) State **three** safety precautions you should observe when using machine **B** pictured above. 3 × [1]

- Precaution 1: tie long hair back
- Precaution 2: wear safety glasses
- Precaution 3: tuck tie in ~~is~~ loose clothing in

3

3

2

3

(c) The image below shows an acrylic bottle rack. Use **notes** and **sketches** to describe in detail the main stages for manufacturing the bottle rack. *The first stage has been done for you.* [6]

4



**Stage 1:** Create male and female moulds out of a ridged, heat proof material.

Stage 2: Rack acrylic for where to heat up

Stage 3: Use line bender to heat the acrylic

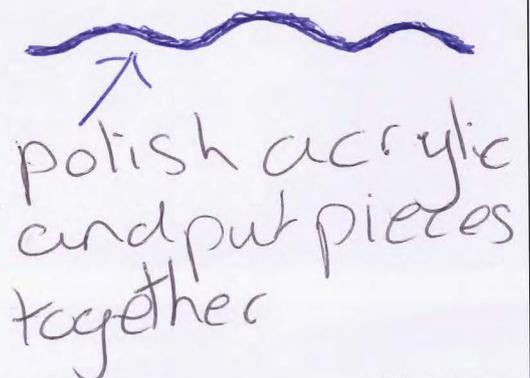
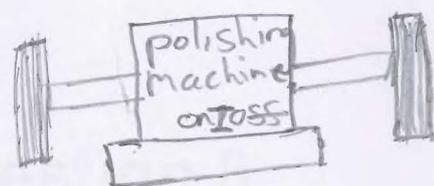
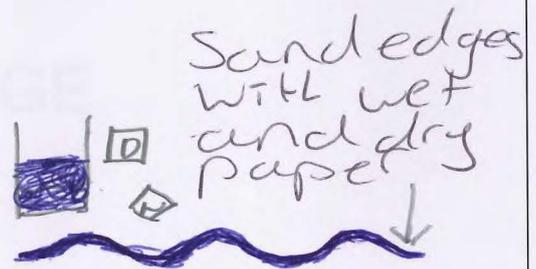
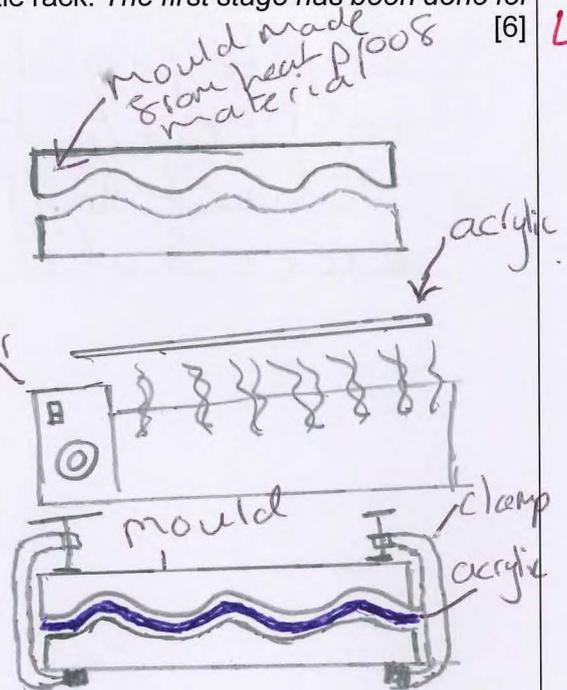
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Stage 8: polish acrylic and put the pieces together



- (d) Explain how testing a prototype before production can impact on the eventual success of a product.

[3]

Examiner  
only

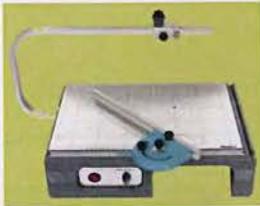
2



testing the prototype can help decide if things need to be changed or if the product will sell and how successful it will be.

7. This question is about Tools, Equipment and Making. It is worth a total of 20 marks.

- (a) Complete the table by inserting the correct name for **each** piece of equipment and describe its use.

Machine/Equipment	Use
<p><b>A</b></p>  <p>Name: <i>Heat rail</i> [1]</p>	<p><i>It can heat up a Met Material to make it easier to change the shape</i> [2]</p>
<p><b>B</b></p>  <p>Name: <i>band saw</i> [1]</p>	<p><i>It is used to cut materials finely such as wood or plastics like acrylic</i> [2]</p>
<p><b>C</b></p>  <p>Name: <b>Hot Wire Cutter</b></p>	<p><i>It heats wires to make them easier to cut</i> [2]</p>

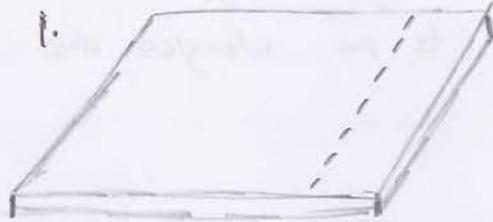
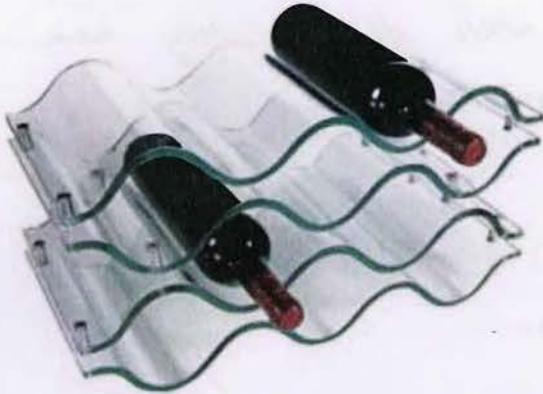
- (b) State **three** safety precautions you should observe when using machine **B** pictured above. 3 × [1]

Precaution 1: *Protect your hands, keep them far away from the saw*

Precaution 2: *use protective goggles for any debris*

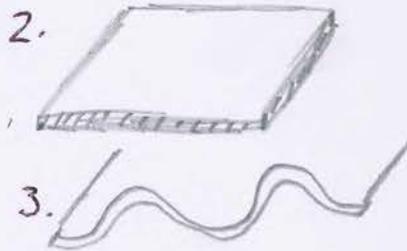
Precaution 3: *keep your hair and clothes away from the saw*

- (c) The image below shows an acrylic bottle rack. Use **notes** and **sketches** to describe in detail the main stages for manufacturing the bottle rack. The first stage has been done for you. [6]



**Stage 1:** Create male and female moulds out of a ridged, heat proof material.

1. First you have to cut the acrylic to the correct size.



2. Second then you have to smooth the edges of the acrylic so they're not rough.



3. Then you must bend the acrylic to the correct shape that you want by heating it.



4. Then drill the holes into the acrylic of where you want the fixtures to be.

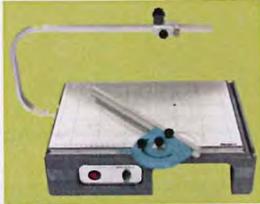
5. Finally, you must connect each piece of acrylic together.

- (d) Explain how testing a prototype before production can impact on the eventual success of a product. [3]

If any problems are found, they can be fixed straight away, also the whole design may have to be changed due to problems.

7. This question is about Tools, Equipment and Making. It is worth a total of 20 marks.

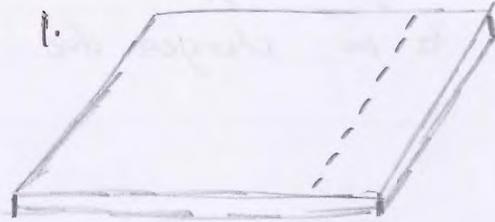
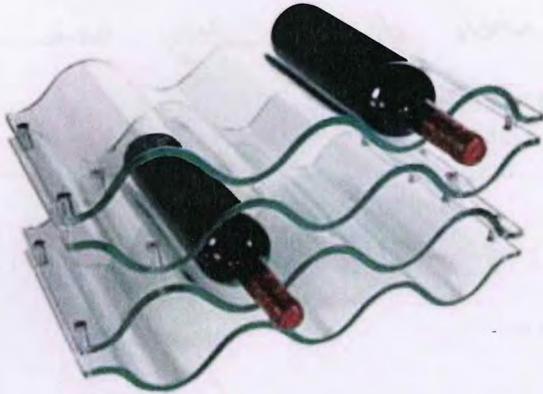
- (a) Complete the table by inserting the correct name for **each** piece of equipment and describe its use.

<b>Machine/Equipment</b>	<b>Use</b>
<p><b>A</b></p>  <p>Name: <i>Heat rail</i> [1]</p>	<p><i>It can heat up a Met Material to make it easier to change the shape</i> [2]</p>
<p><b>B</b></p>  <p>Name: <i>band saw</i> [1]</p>	<p><i>It is used to cut materials finely such as wood or plastics like acrylic</i> [2]</p>
<p><b>C</b></p>  <p>Name: <b>Hot Wire Cutter</b></p>	<p><i>It heats wires to make them easier to cut</i> [2]</p>

- (b) State **three** safety precautions you should observe when using machine **B** pictured above. 3 × [1]

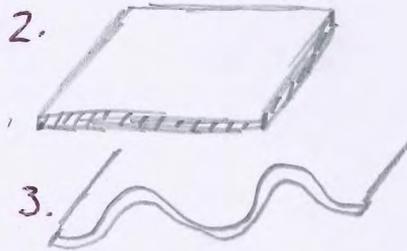
- Precaution 1: *Protect your hands, keep them far away from the saw*
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- (c) The image below shows an acrylic bottle rack. Use **notes** and **sketches** to describe in detail the main stages for manufacturing the bottle rack. The first stage has been done for you. [6]

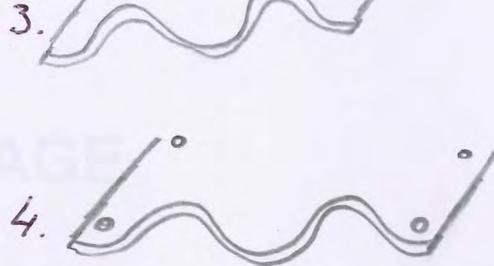


**Stage 1:** Create male and female moulds out of a ridged, heat proof material.

1. First you have to cut the acrylic to the correct size.



2. Second then you have to smooth the edges of the acrylic so they're not rough.



3. Then you must bend the acrylic to the correct shape that you want by heating it.



4. Then drill the holes into the acrylic of where you want the fixtures to be.

5. Finally, you must connect each piece of acrylic together.

- (d) Explain how testing a prototype before production can impact on the eventual success of a product. [3]

If any problems are found, they can be fixed straight away, also the whole design may have to be changed due to problems.

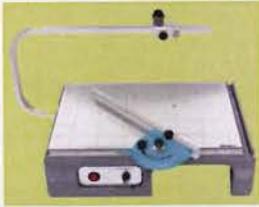
Examiner  
only



12

7. This question is about Tools, Equipment and Making. It is worth a total of 20 marks.

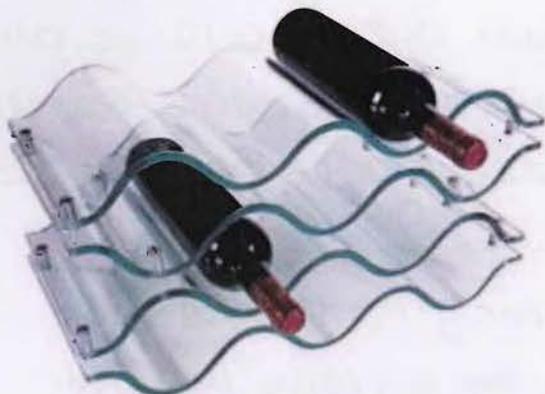
(a) Complete the table by inserting the correct name for **each** piece of equipment and describe its use.

<b>Machine/Equipment</b>	<b>Use</b>
<p><b>A</b></p>  <p>Name: ..... [1]</p>	<p>It is electrical</p> <p>..... [2]</p>
<p><b>B</b></p>  <p>Name: <u>Saw</u> ..... [1]</p>	<p>This machine is used to cut acrylic. It is electrical</p> <p>..... [2]</p>
<p><b>C</b></p>  <p>Name: <b>Hot Wire Cutter</b></p>	<p><del>The</del> This machine is to wire that has been heated up.</p> <p>..... [2]</p>

(b) State **three** safety precautions you should observe when using machine **B** pictured above. 3 × [1]

- Precaution 1: .....
- Precaution 2: Wear eye protection so acrylic doesn't come off.
- Precaution 3: wear gloves so you don't burn

- (c) The image below shows an acrylic bottle rack. Use **notes** and **sketches** to describe in detail the main stages for manufacturing the bottle rack. *The first stage has been done for you.* [6]



**Stage 1:** Create male and female moulds out of a ridged, heat proof material.

Stage 2: Then place the acrylic into the mould to create the shape (repeat 3 times)

Stage 3: You will then have to start to create the joints to attach the acrylic together, you will need 12 in total

Stage 4: Once all the acrylic sheets are ready you will have to drill 12 holes into it using a hand drill. 6 holes on each side

Stage 5: you will then have to test your rack to make sure it's safe and can hold weight.

Stage 6: you don't have to give it a finish because it's all ready.

6 joints  
x 12

drilled holes  
x 12



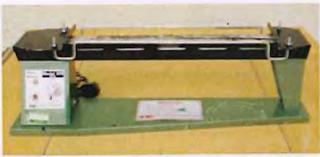
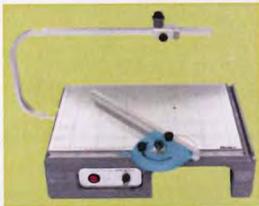
hand held  
drill

- (d) Explain how testing a prototype before production can impact on the eventual success of a product. [3]

Testing a prototype can make a big impact on the success because if you didn't test it and put the product on the market and something went wrong it would be a control issue and it could lead to the business being sued and the company could end up being closed if it was ~~so~~ a really bad error

7. This question is about Tools, Equipment and Making. It is worth a total of 20 marks.

(a) Complete the table by inserting the correct name for **each** piece of equipment and describe its use.

Machine/Equipment	Use
<p><b>A</b></p>  <p>Name: ..... [1]</p>	<p>It is electrical</p> <p>..... [2]</p>
<p><b>B</b></p>  <p>Name: <u>Saw</u> ..... [1]</p>	<p>This machine is used to cut acrylic. It is electrical</p> <p>..... [2]</p>
<p><b>C</b></p>  <p>Name: <u>Hot Wire Cutter</u></p>	<p><del>The</del> This machine is to wire that has been heated up.</p> <p>..... [2]</p>

(b) State **three** safety precautions you should observe when using machine **B** pictured above. 3 × [1]

- Precaution 1: .....
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x 12

drilled holes  
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hand held  
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Examiner  
only

3

8

8. This question is about ICT, CAD, CAM, Systems and Processes. It is worth a total of 15 marks.

(a) (i) State the meaning of CAD. [2]

Computer A ..... D .....

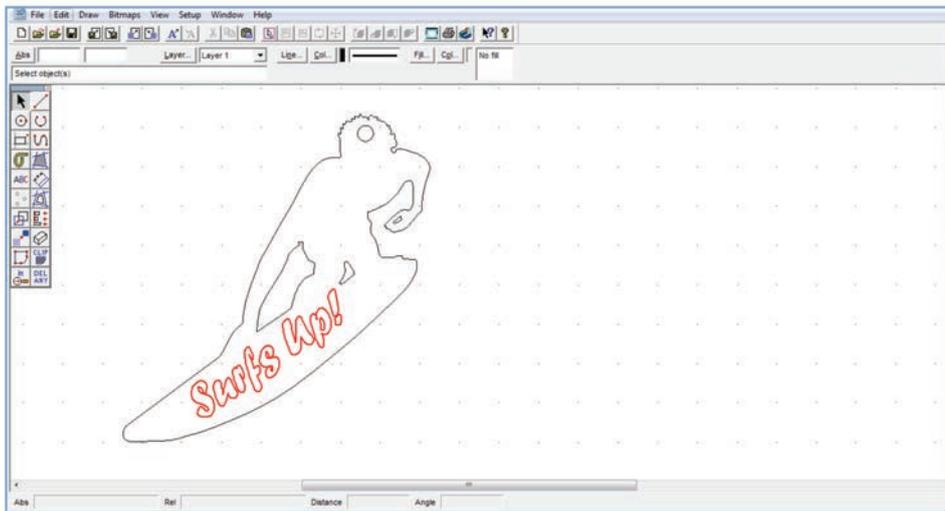
(ii) Name **one** CAD software package that you have used in Product Design. [1]

(iii) Describe **two** disadvantages of using CAM when developing a prototype.

Disadvantage 1: [2]

Disadvantage 2: [2]

(b) The CAD key ring pictured below has been designed to be manufactured using a laser cutter.



(i) Explain why **two** different coloured lines have been used in the design. [2]

(ii) Describe the process of setting up a laser cutter to cut the design from a 3 mm acrylic sheet. [3]

.....

.....

.....

.....

.....

(c) The perfume bottle pictured below was developed using 3D rapid prototyping. Discuss the advantages of using 3D rapid prototyping. [3]



.....

.....

.....

.....

.....

.....

**END OF PAPER**

8. This question is about ICT, CAD, CAM, Systems and Processes. It is worth a total of 15 marks.

(a) (i) State the meaning of CAD. [2]

Computer Aided Design

(ii) Name **one** CAD software package that you have used in Product Design. [1]

pro desktop

(iii) Describe **two** disadvantages of using CAM when developing a prototype. [2]

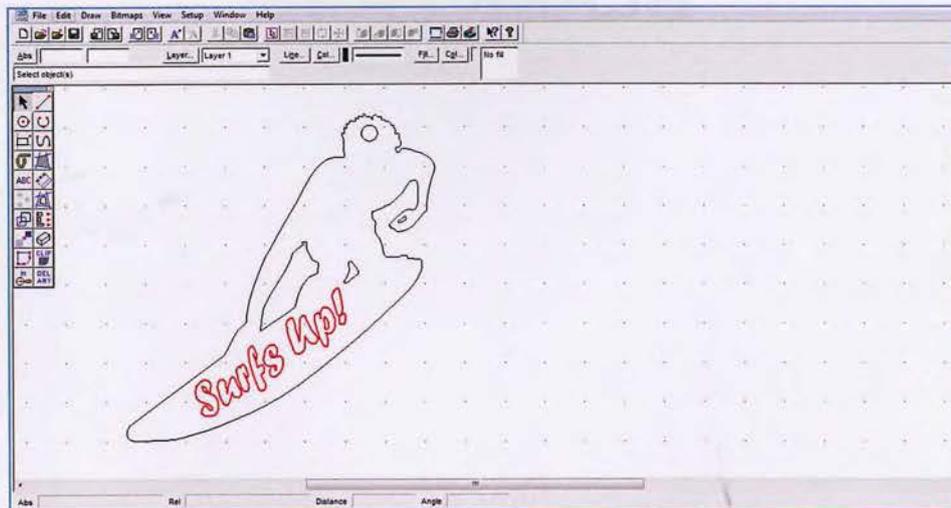
Disadvantage 1:

if one part is wrong all will be wrong

Disadvantage 2:

need to know how to use it to use the full potential of the programme

(b) The CAD key ring pictured below has been designed to be manufactured using a laser cutter.



(i) Explain why **two** different coloured lines have been used in the design. [2]

Black line is what is to be cut with the laser cutter and red is what will be engraved

- (ii) Describe the process of setting up a laser cutter to cut the design from a 3mm acrylic sheet. [3]

The design must be drawn using Coreldraw  
The laser cutter but must be set to 3mm  
material must be selected and thickness  
Speed laser must travel at what lines  
must be cut and what is to be engraved  
and then ready to cut press play button on

- (c) The perfume bottle pictured below was developed using 3D rapid prototyping. Discuss the advantages of using 3D rapid prototyping. [3]



it produces exact size product  
in 3D can be held to  
see if it feels right can  
also be used with different  
colours can also print  
different shapes and designs

**END OF PAPER**

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Computer A ided D esign

2

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pro desktop

1

(iii) Describe **two** disadvantages of using CAM when developing a prototype. [2]

Disadvantage 1:

if one part is wrong all will be wrong

0



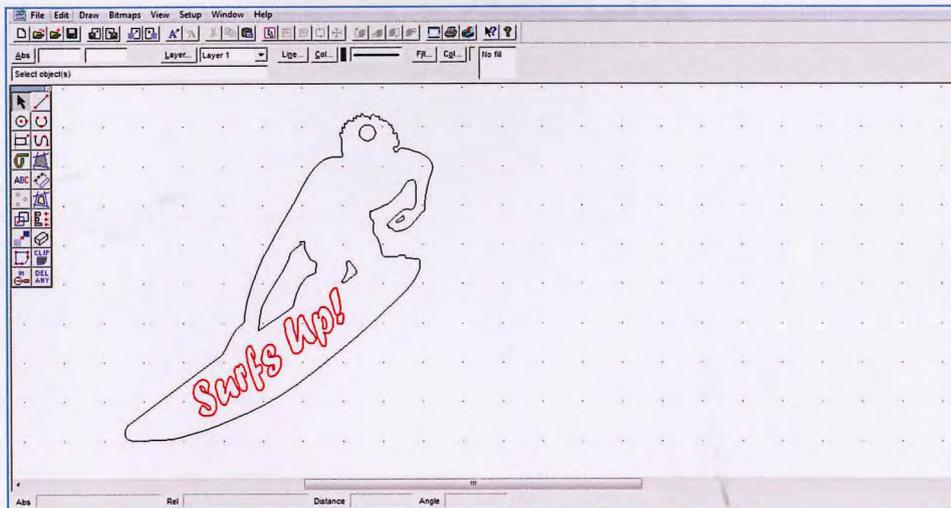
Disadvantage 2:

need to know how to use it to use the full potential of the programme

[2]

1

(b) The CAD key ring pictured below has been designed to be manufactured using a laser cutter.



(i) Explain why **two** different coloured lines have been used in the design. [2]

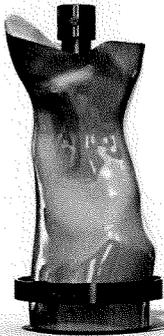
Black line is what is to be cut with the laser cutter and red is what will be engraved

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Computer A mimated ..... D esign

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Pro desktop

- (iii) Describe **two** disadvantages of using CAM when developing a prototype. [2]

Disadvantage 1:

~~You have a 3D model of the design~~

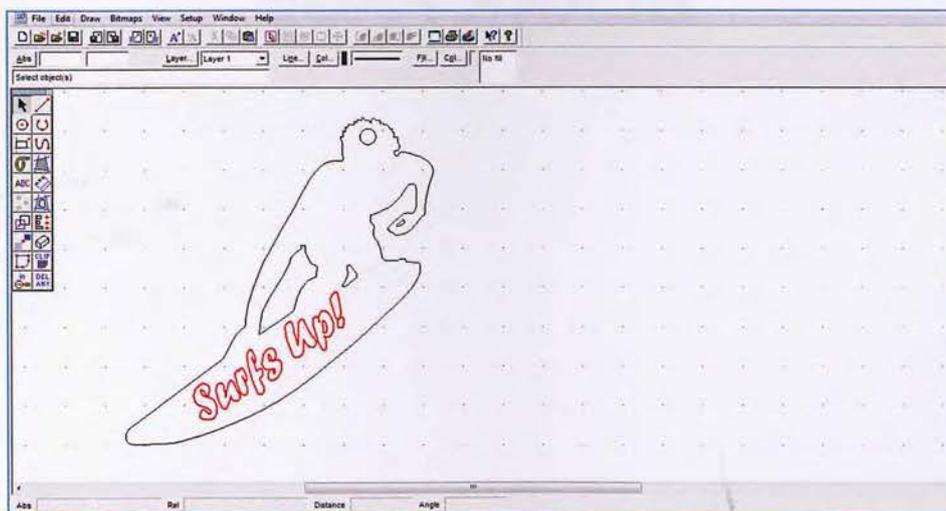
It may not represent the actual size

Disadvantage 2:

You cannot test <sup>use</sup> using it because it is

not yet made

- (b) The CAD key ring pictured below has been designed to be manufactured using a laser cutter.



- (i) Explain why **two** different coloured lines have been used in the design. [2]

Because ~~and~~ different lines represent different things, Black may represent cutting whereas red may represent etching.

- (ii) Describe the process of setting up a laser cutter to cut the design from a 3 mm acrylic sheet. [3]

First you have to make a model shape on  
2D design. then you have to insert the 3mm  
acrylic. <sup>then</sup> you have to input what you want the  
laser cutter to do.

- (c) The perfume bottle pictured below was developed using 3D rapid prototyping. Discuss the advantages of using 3D rapid prototyping. [3]



One advantage is that it is done  
quicker than other manufacturing processes.  
Another advantage is that it gives you  
a full 3D model of what it will look  
like.

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Computer A *virtual* Design

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*Pro desktop*

(iii) Describe **two** disadvantages of using CAM when developing a prototype. [2]

Disadvantage 1:

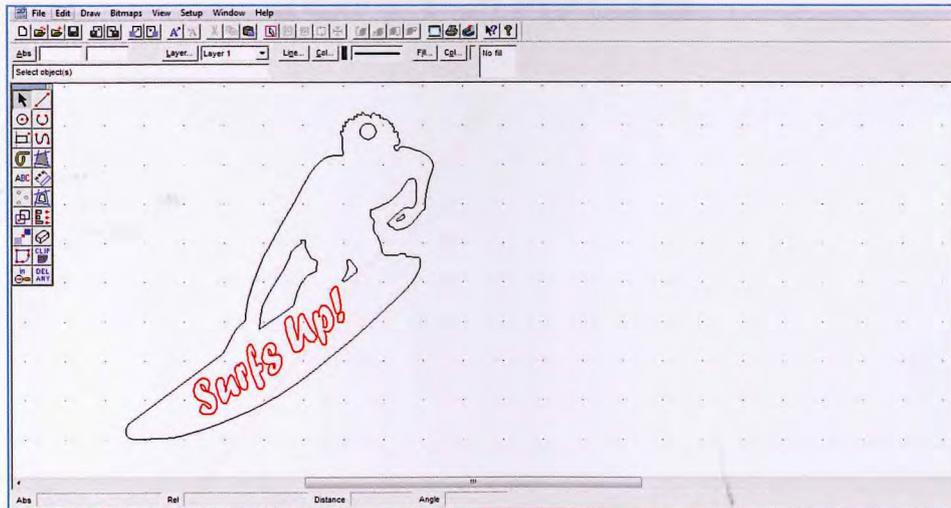
~~You have a 3D model of the design~~

*It may not represent the actual size*

Disadvantage 2:

*You cannot test <sup>use</sup> ~~using~~ it because it is not yet made*

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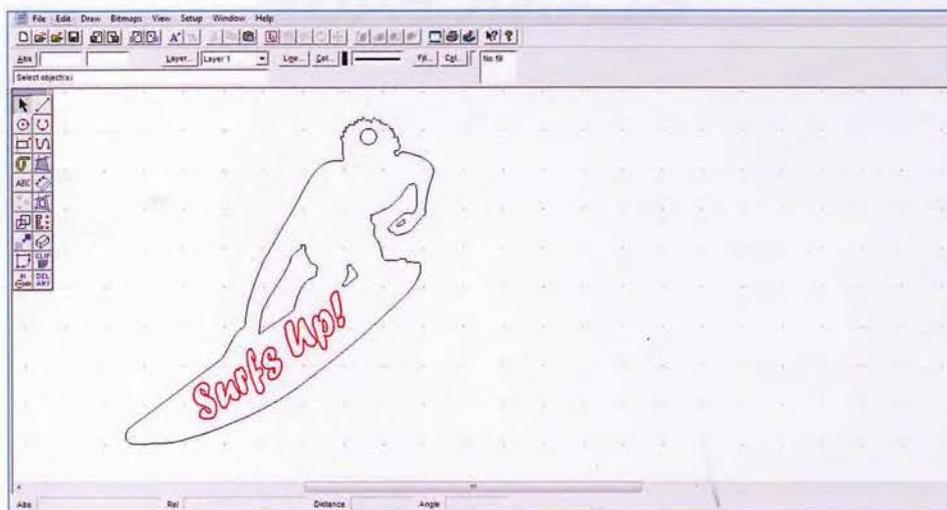
Disadvantage 1: [2]

it's easy ~~more~~ to make a mistake with  
the measurements

Disadvantage 2: [2]

You have no control over a product  
whilst if it was being made by hand you  
would.

(b) The CAD key ring pictured below has been designed to be manufactured using a laser cutter.



(i) Explain why **two** different coloured lines have been used in the design. [2]

Two ~~colours~~ colours have been used to  
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First thing you would do is pick out your acrylic then place it in the machine then you would change the setting on the machine to make sure it's as ~~fast~~ how it needs to be cut / engraved and then press start.

- (c) The perfume bottle pictured below was developed using 3D rapid prototyping. Discuss the advantages of using 3D rapid prototyping. [3]



A: The advantages of using 3D rapid prototyping is that you would be able to analyse what the product <sup>would</sup> ~~would~~ look like from all angles

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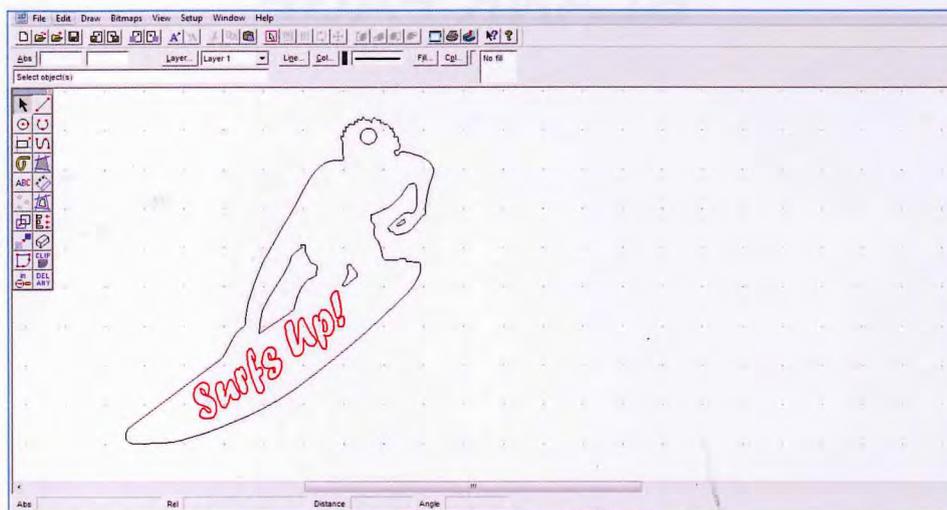
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